

Chains



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CHAINS

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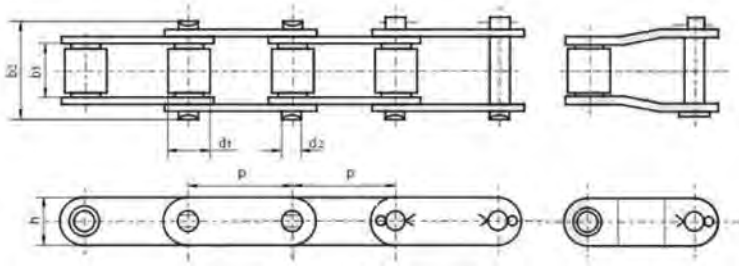


Japanese Roller Chain Range
- see SY section pg 55

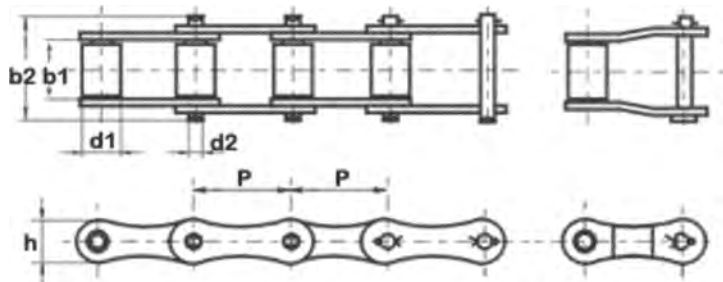


Japanese Roller Chain Range
- see KCM section pg 23



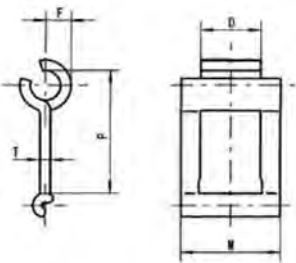


DIN ISO Chain No	Pitch	d1 max	b1 min	H max	d2 max	b2 max	U.T.S	A.T.S	q
	mm	mm	mm	mm	mm	mm	kN	kN	kg/m
CA557	41.40	17.78	19.81	23.10	7.92	37.10	55.60	66.72	2.623



Chain	Pitch	d1	b1	h	d2	b2	U.T.S KN	A.T.S KN	KG/ft
S32	29.21	11.43	15.88	13.4	4.45	26.7	8	9.6	0.28
S52	38.1	15.24	22.23	17.2	5.74	36.9	17.8	21.36	0.55
S55	41.4	17.78	22.23	17.2	5.74	36.9	17.8	21.36	0.57
S62	41.91	19.05	25.4	17.2	5.74	40	26.7	32.04	0.66

Detachable chain

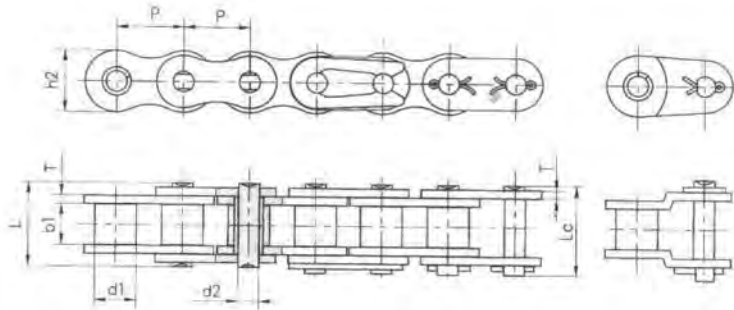


Chain No	Pitch	D	F	M	T	Tensile strength	Weight per meter
	(mm)					(KN)	(kg/m)
S25 DET	22.96	10.72	4.572	17.8	1.854	3.382	0.30
S32 DET	29.39	15.09	5.842	23.8	2.286	5.874	0.48
S51 DET	28.78	17.86	5.893	27.8	2.540	7.496	0.60
S52 DET	38.30	21.44	7.696	35.7	2.048	9.612	0.983
S55 DET	41.40	20.22	8.128	32.5	3.175	9.968	0.924
S62 DET	42.01	24.99	8.51	39.7	3.76	15.56	1.35

Agri-Power-Chain

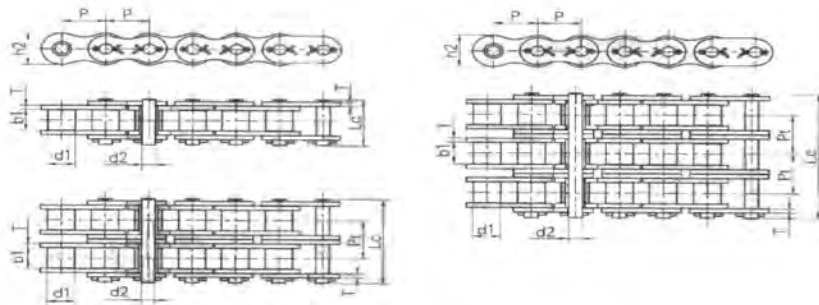


Simplex roller chain

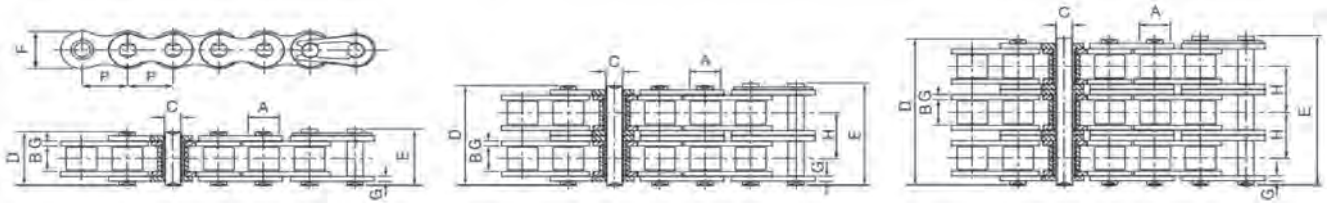


Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Ultimate tensile strength	Average tensile strength	Weight per meter
	p	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Q min	Qo	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/LB	kN	kg/m
40	12.70	7.95	7.85	3.96	16.60	17.80	12.00	1.50	14.10/3205	17.5	0.62
50	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	22.20/5045	29.4	1.02
60	19.05	11.91	12.57	5.94	25.90	27.70	18.00	2.42	31.80/7227	41.5	1.50
80	25.40	15.88	15.75	7.92	32.70	35.00	24.00	3.25	56.70/12886	69.4	2.60
08B-1	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	18.00	19.40	0.69
10B-1	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70	22.40	27.50	0.93
12B-1	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85	29.00	32.20	1.15
16B-1	25.400	15.88	17.02	8.28	36.10	37.40	21.00	4.15/3.1	60.00	72.80	2.71

Heavy duty series chain

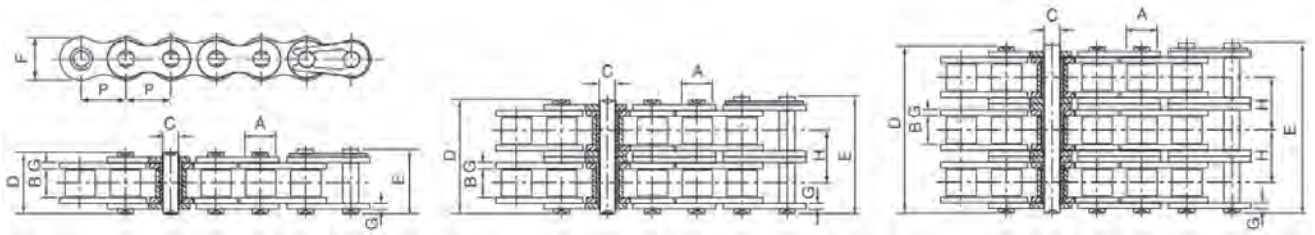


Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Ultimate tensile strength	Average tensile strength	Weight per meter
	p	d1 max	b1 min	d2 max	L max	h2 max	T max	Q min	Qo	q
	mm	mm	mm	mm	mm	mm	mm	kN/LB	kN	kg/m
50H	15.875	10.16	9.40	5.08	24.4	15.09	2.42	22.2/5045	30.2	1.25
60H	19.05	11.91	12.57	5.94	31.6	18.00	3.25	31.8/7227	42.7	1.87
80H	25.40	15.88	15.75	7.92	39.4	24.00	4.00	56.7/12886	71.4	3.10

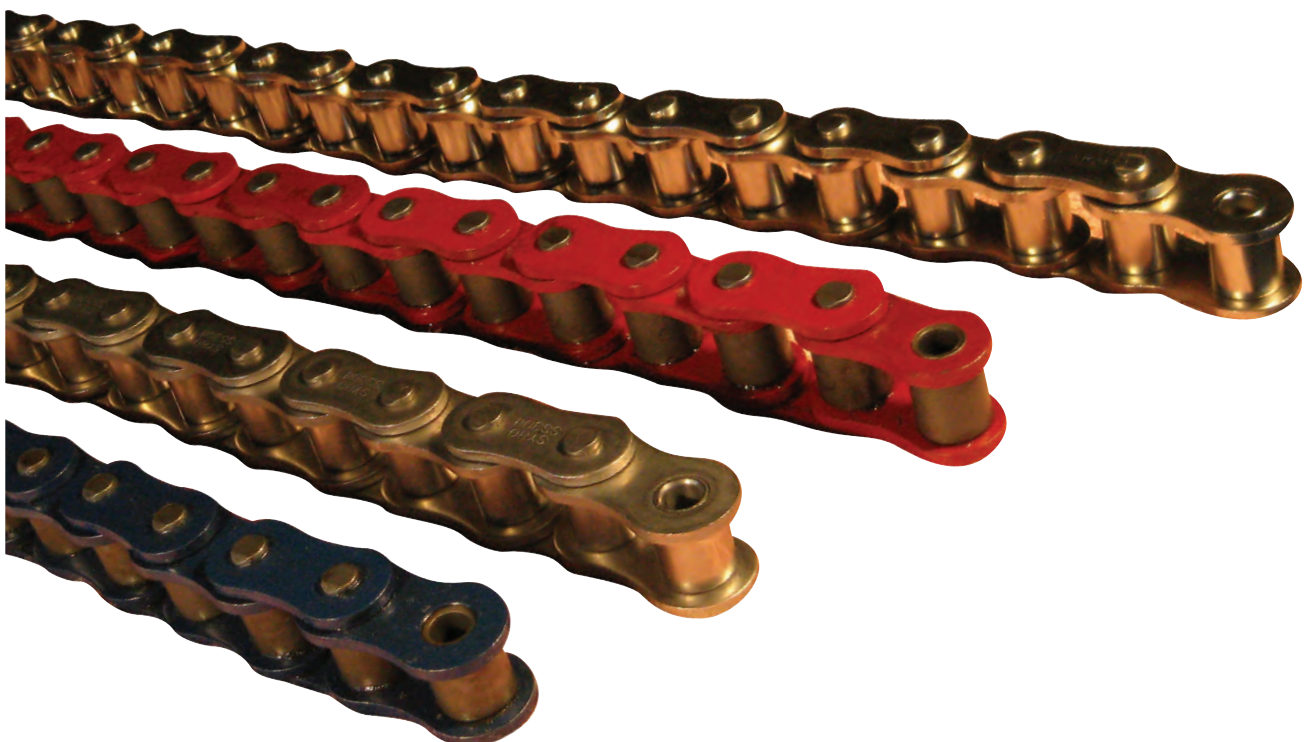


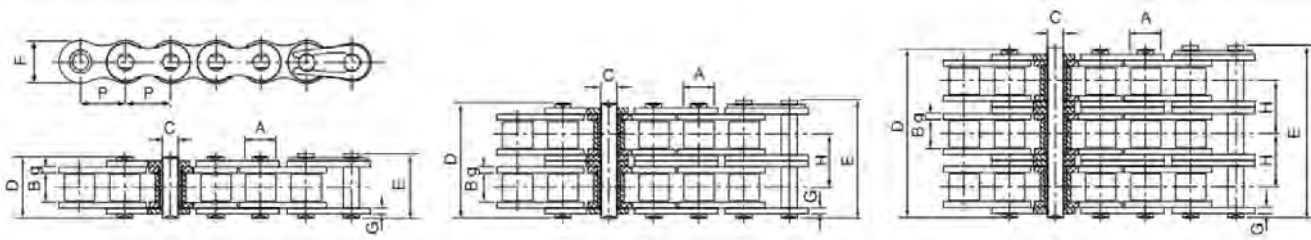
ISO Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate height	Plate thickness	Transverse pitch	Minimum tensile strength	Average tensile strength	Weight per meter
	P	A	B	C	D	E	F	g/G	H			
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kN	kg/m
SIMPLEX												
25-1	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80		3.5	4.6	0.15
35-1	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30		7.9	10.8	0.33
41-1	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30		6.87	12.6	0.41
40-1	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50		14.1	17.5	0.62
50-1	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03		22.2	29.4	1.02
60-1	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42		31.8	41.5	1.50
80-1	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25		56.7	69.4	2.60
100-1	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00		88.5	109.2	3.91
120-1	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80		127.0	156.3	5.62
140-1	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60		172.4	212.0	7.50
160-1	50.800	28.58	31.55	14.27	64.80	69.60	47.80	6.40		226.8	278.9	10.10
180-1	57.150	35.71	35.48	17.46	72.80	78.60	53.60	7.20		280.2	341.8	13.45
200-1	63.500	39.68	37.85	19.85	80.30	87.20	60.00	8.00		353.8	431.6	16.15
DUPLEX												
35-2	9.525	5.08	4.77	3.58	22.50	23.30	9.00	1.30	10.13	15.8	19.7	0.63
40-2	12.700	7.95	7.85	3.96	31.00	32.20	12.00	1.50	14.38	28.2	35.9	1.12
50-2	15.875	10.16	9.40	5.08	38.90	40.40	15.09	2.03	18.11	44.4	58.1	2.00
60-2	19.050	11.91	12.57	5.94	48.80	50.50	18.00	2.42	22.78	63.6	82.1	2.92
80-2	25.400	15.88	15.75	7.92	62.70	64.30	24.00	3.25	29.29	113.4	141.8	5.15
100-2	31.750	19.05	18.90	9.53	76.40	80.50	30.00	4.00	35.76	177.0	219.4	7.80
120-2	38.100	22.23	25.22	11.10	95.80	99.70	35.70	4.80	45.44	254.0	314.9	11.70
140-2	44.450	25.40	25.22	12.70	103.30	107.90	41.00	5.60	48.87	344.8	427.5	15.14
160-2	50.800	28.58	31.55	14.27	123.30	128.10	47.80	6.40	58.55	453.6	562.4	20.14

ANSI Heavy Duty Roller Chain



ISO Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate height	Plate thickness	Transverse pitch	Minimum tensile strength	Average tensile strength	Weight per meter
	P	A	B	C	D	E	F	g/G	H			
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kN	kg/m
SIMPLEX												
50H-1	15.875	10.16	9.40	5.08	22.10	23.40	15.09	2.42		22.20	30.20	1.25
60H-1	19.050	11.91	12.57	5.94	29.20	31.00	18.00	3.25		31.80	42.70	1.87
80H-1	25.400	15.88	15.75	7.92	36.20	37.70	24.00	4.00		56.70	71.40	3.10
100H-1	31.750	19.05	18.90	9.53	43.60	46.90	30.00	4.80		88.50	112.40	4.52





ISO Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate height	Plate thickness	Transverse pitch	Minimum tensile strength	Average tensile strength	Weight per meter
	P	A	B	C	D	E	F	g/G	H			
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kN	kg/m
SIMPLEX												
05B-1	8.000	5.00	3.00	2.31	8.20	8.90	7.10	0.8		5.00	5.90	0.20
06B-1	9.525	6.35	5.72	3.28	13.15	14.10	8.20	1.30		9.00	10.40	0.41
08B-1	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60		18.00	19.40	0.69
10B-1	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70		22.40	27.50	0.93
12B-1	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85		29.00	32.20	1.15
16B-1	25.400	15.88	17.02	8.28	36.10	37.40	21.00	4.15/3.1		60.00	72.80	2.71
20B-1	31.750	19.05	19.56	10.19	41.30	45.00	26.40	4.5/3.5		95.00	106.70	3.70
24B-1	38.100	25.40	25.40	14.63	53.40	57.80	33.20	6.0/4.8		160.00	178.00	7.10
28B-1	44.450	27.94	30.99	15.90	65.10	69.50	36.70	7.5/6.0		200.00	222.00	8.50
32B-1	50.800	29.21	30.99	17.81	66.00	71.00	42.00	7.0/6.0		250.00	277.50	10.25
DUPLEX												
06B-2	9.525	6.35	5.72	3.28	23.40	24.40	8.20	1.30	10.24	16.90	18.70	0.77
08B-2	12.700	8.51	7.75	4.45	31.20	32.20	11.80	1.60	13.92	32.00	38.70	1.34
10B-2	15.875	10.16	9.65	5.08	36.10	37.50	14.70	1.70	16.59	44.50	56.20	1.84
12B-2	19.050	12.07	11.68	5.72	42.00	43.60	16.00	1.85	19.46	57.80	66.10	2.31
16B-2	25.400	15.88	17.02	8.28	68.00	69.30	21.00	4.15/3.1	31.88	106.00	133.00	5.42
20B-2	31.750	19.05	19.56	10.19	77.80	81.50	26.40	4.5/3.5	36.45	170.00	211.20	7.20
24B-2	38.100	25.40	25.40	14.63	101.70	106.20	33.20	6.0/4.8	48.36	280.00	319.20	13.40
28B-2	44.450	27.94	30.99	15.90	124.60	129.10	36.70	7.5/6.0	59.56	360.00	406.80	16.60

Chain Breaker and Puller

Finer Chain Breakers offer an easy and convenient way of breaking riveted roller chain links. Suitable for both British Standard and ASA chain.

Two sizes are available in the Finer range

Finer No.1 Chain Breaker (25-60 Chain Breaker)

Suitable for ¼” – ¾” chain



Finer No.2 Chain Breaker (60-100 Chain Breaker)

Suitable for ¾” – 1 ¼” chain



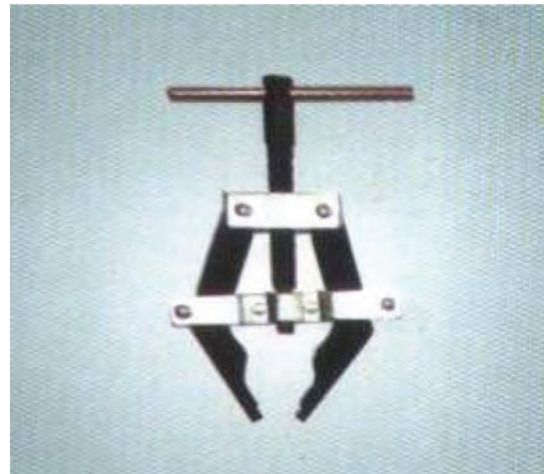
To use chain puller

- 1) Hook the two jaws into each end of the chain;
- 2) Turn the screw until the two ends almost meet;
- 3) Insert the connecting link and fasten.

Finer No.1 Chain puller (25-60 Chain puller)



Finer No.2 Chain puller (60-100 Chain puller)



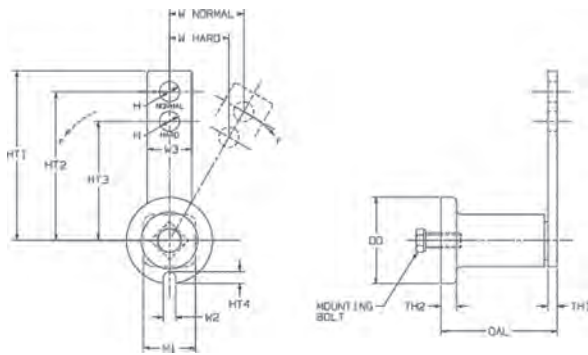
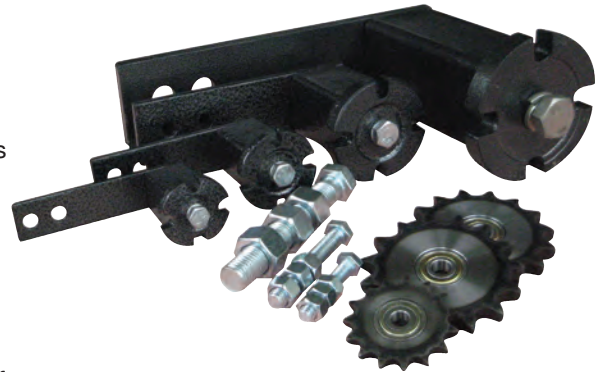
Tip: To avoid unnecessary bending of link plates, press pins out evenly. Pop the rivet of the first pin and then the second, when both pins have been “cracked”, proceed with fully pushing the pins out.

Chain and Belt Tensioner

The Elastomeric Tensioners employ a time proven design, to ensure that both chain and belt drives run under a consistent and uniform tension negating chain and belt stretch.

The Elastomeric Tensioner's benefits include:

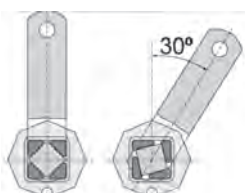
- A one nut mounting system, which allows for 360° rotation.
- Can be pre-tensioned by up to 30°, this means that as the chain or belt stretches, the tensioner automatically takes up the slack as the elastomeric elements automatically adjust the drives tension.
- Chain and Belt life is increased by as much as 30%.
- Elastomeric parts absorb vibrations and shock loading.
- Maintenance Free – no metal on metal parts, lubrication free.
- Impervious to dust and dirt, temperature -40° to +80°
- Two holes are provided on the arm, allowing two different levels of force to be generated:
"normal" and "hard". The "hard" setting deploys approximately 25% more force.



Type	OD	OAL	TH1	HT2	HT3	W3	HT1	W1	W2	TH2	HT4	H	Mounting Bolt	F in n/M 0 - 30°	Weight (kg)
SE11	35	50	5	80	60	20	90	20	7	7	6	8	M6	0-90	0.25
SE15	50	60	5	100	80	30	110	22	8	8	8	10	M8	0-140	0.45
SE18	60	75	6	100	80	40	115	35	9	10	11	10	M10	0-320	0.75
SE27	80	110	8	135	105	50	155	45	10	15	13	12	M12	0-820	1.8
SE38	105	140	10	180	140	65	200	62	13	16	15	20	M16	0-1500	3.7
SE45	115	200	12	225	190	70	260	78	17	18	20	20	M20	0-2500	6.5

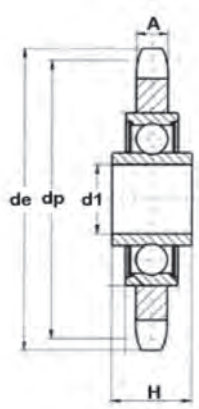
Type	Angle of Pretension (Force required in psi)						Mounting Bolt Torque
	10°		20°		30°		
	Normal	Hard	Normal	Hard	Normal	Hard	
SE11	3.4	4.5	9.0	11.9	18.0	23.9	89
SE15	5.6	7.0	14.6	18.2	30.4	37.8	221
SE18	16.9	20.9	40.5	50.6	78.7	98.2	434
SE27	33.8	43.8	85.4	111.1	179.8	233.8	761
SE38	65.3	81.4	164.1	205.0	337.2	421.5	1,859
SE45	112.5	140.5	292.5	365.6	584.5	730.7	3,629

Tensioner Selection		
Chain	Belt	Tensioner
25-1	A	SE11
35-1-2-3	A, B	SE15
35-1-2-3	B, C	SE18
40-1-2-3		
40-3	D, E	SE27
50-1-2-3		
60-1-2-3		
80-1-2-3		SE38
80-3		SE45
100-1-2-3		
120-1-2-3		
140-1-2		
160-1-2		
180-1-2		
200-1-2		



The optimum angle of pretension is 20° the maximum angle is 30°. At 20° the tensioner has maximum capability to absorb vibrations and shock loads, and still have enough arc motion to automatically take up belt or chain stretch.

Chain Idler



Idler Sprockets in conjunction with Tensioners provide an efficient solution to maintaining smooth running drives, inhibiting the effects of chain stretch and ensuring chains don't jump their drives.

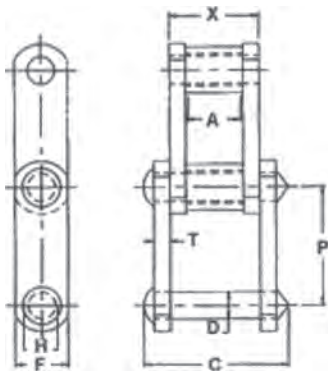
These prefabricated Idler Sprockets employ a standard precision roller bearing.

Available in a range of sizes with pins to suit, this range of Idler Sprockets are designed for use in conjunction with the SE Series Tensioners.



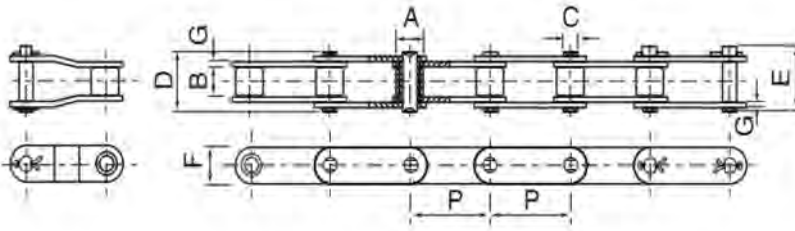
Part No	Pitch	Teeth	de	dp	A	D1	Bolt	H
SE15/SE18-06B-15	3/8"	15	49.5	45.8	5.3	10	10X55	9
SE15/SE18-08B-15	1/2"	15	65.9	61.1	7.2	10	10X55	9
SE27-08B-15	1/2"	15	65.9	61.1	7.2	12	12X80	9
SE27-10B-15	5/8"	15	83.2	76.4	9.1	12	12X80	10
SE27-12B-15	3/4"	15	99.8	91.6	11.1	12	12X80	11.1
SE38-10B-15	5/8"	15	83.2	76.4	9.1	20	20X100	14
SE38-12B-15	3/4"	15	99.8	91.6	11.1	20	20X100	14
SE38-16B-13	1"	13	117.7	106.1	16.2	20	20X100	16
SE45-20B-13	1-1/4"	13	147.5	132.7	18.5	20	20X130	18

Combination Chain

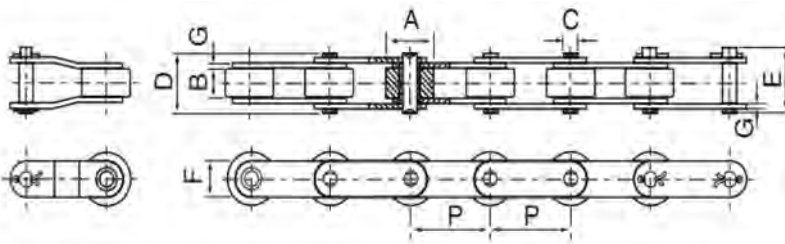


Chain	Pitch	A	C	D	E	F	H	T	X	App. Kg/ft
C55	41.43	17.45	52.37	9.53	49.99	19.05	18.24	4.75	31.75	0.91
C188	66.27	23.80	68.25	12.70	63.50	28.58	22.23	6.35	39.67	1.58
C102B	101.60	50.80	115.87	15.88	111.13	38.10	24.59	9.53	73.81	2.90

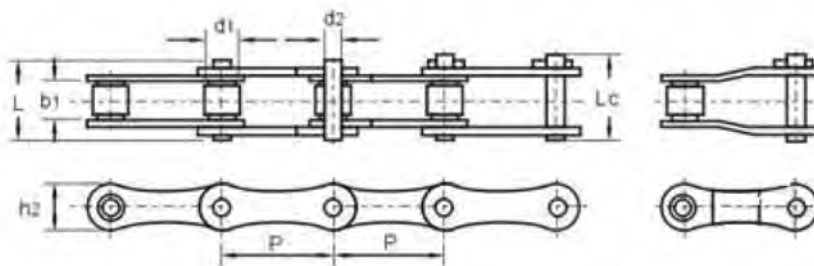
Small Roller Type



Large Roller Type

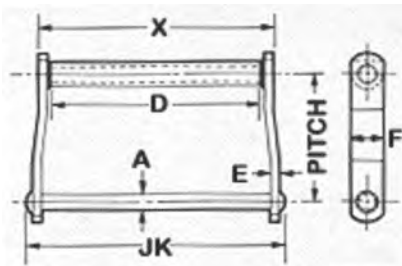


ANSI Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate height	Plate thickness	Minimum tensile strength	Average tensile strength	Weight per meter
	P				D	E					
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kN	kg/m
C2040	25.40	7.95	7.85	3.96	16.60	17.80	12.00	1.50	14.10	16.70	0.50
C2042H	25.40	15.88	7.85	3.96	18.80	19.90	12.00	2.03	14.10	17.20	0.65
C2050	31.75	10.16	9.40	5.08	20.70	22.20	15.00	2.03	22.20	28.10	0.78
C2052		19.05									1.27
C2060H	38.10	11.91	12.57	5.94	29.20	31.60	18.00	3.25	31.80	41.60	1.44
C2062H		22.23									2.07
C2080H	50.80	15.88	15.75	7.92	36.20	39.40	24.40	4.00	56.70	70.00	2.54
C2082H		28.58									3.58



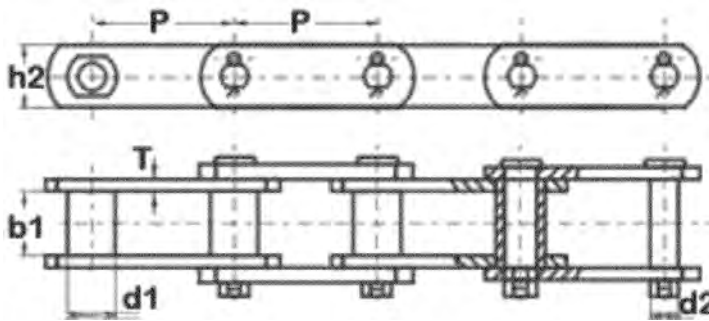
DIN ISO Chain No.	Pitch		d1 max	b1 min	d2 max	t max	T max	h2 max	L max	Lc max	U.T.S KN	A.T.S KN	q
	mm	inch	mm	mm	mm	mm	mm	mm	mm	mm			kg/m
212B	38.10	1 1/2	12.07	11.68	5.72			16.10	22.45		28.90		0.78
208B	25.4	1"	8.51	7.75	4.45			11.80	17.00		18.00		0.46

Drag Chain



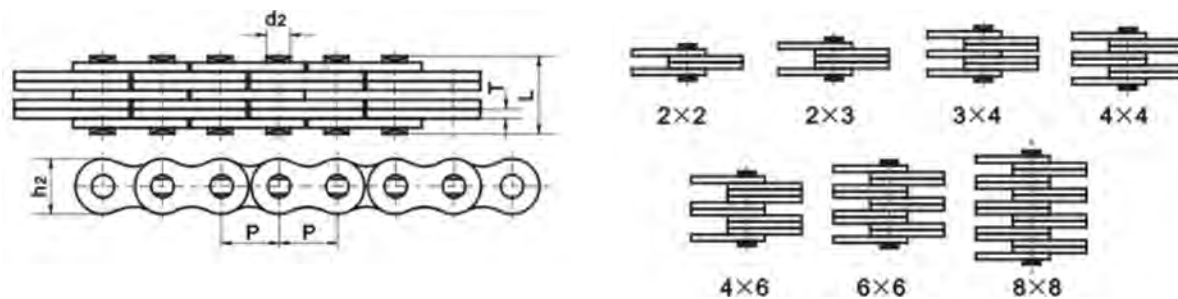
Chain	Pitch mm	Pitch inch	JK	X	A	E	D	F	Rated Working Load Lbs	A.T.S Lbs	App Kg/ft
WD110	152.40	6	301.62	263.52	19.05	9.52	228.60	38.10	8,500	51,000	5.46

Engineering Steel Bushing Chain



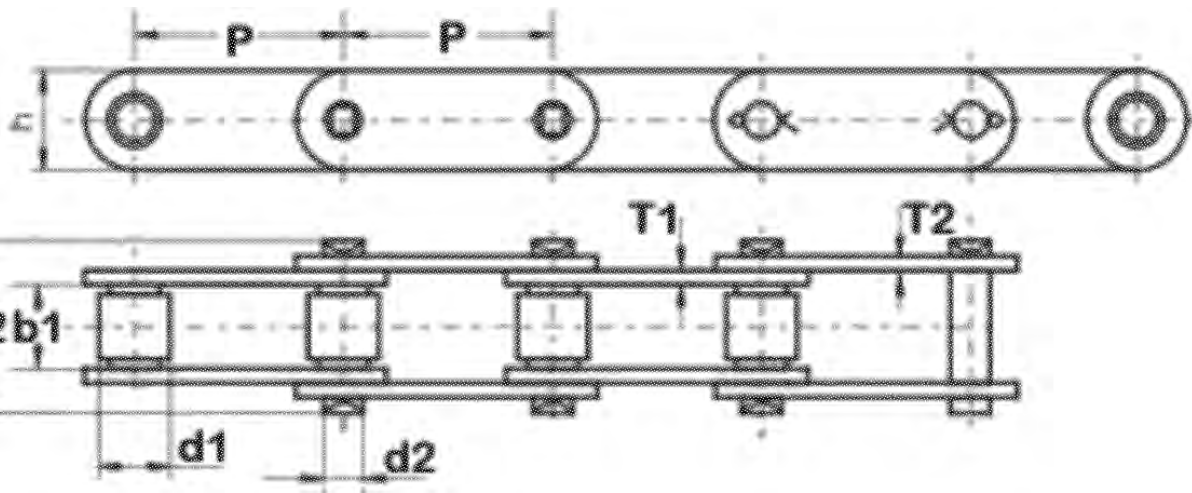
Chain	Pitch mm	Pitch inch	b1	d1	d2	h2	T	U.T.S KN	A.T.S KN
S131	78.10	3	31.7	32.5	15.88	39.6	9.7	160	192.00
S188	66.27	2.5	25.6	22.4	12.70	30.0	6.4	102	122.40

Leaf Chain



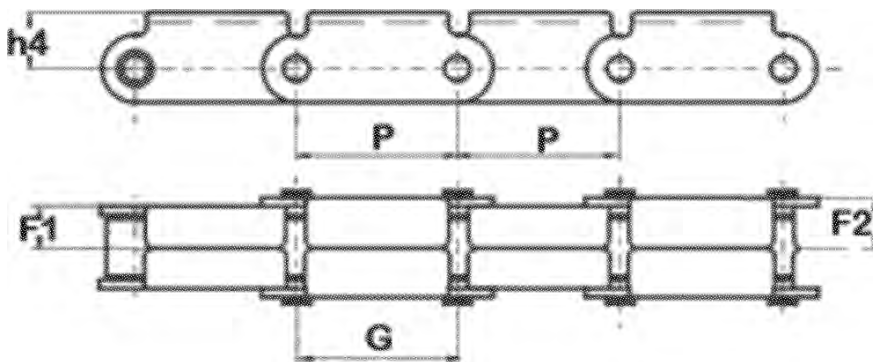
Chain	Pitch	Lacing	h2	T	d2	L	UTS KN	ATS KN	Kg/ft
BL523	15.88	2x3	15.09	2.44	5.96	17.42			
BL534	15.88	3x4	15.09	2.44	5.96	20.20	48.9	63.6	0.49
BL623	19.05	2x3	18.11	3.3	7.94	22.2			
BL634	19.05	3x4	18.11	3.30	7.94	27.43	75.6	102.6	0.76
BL646	19.05	4x6	18.11	3.3	7.94	37.67			
BL822	25.40	2x2	24.13	4.09	9.54	23.41			
BL823	25.40	2x3	24.13	4.09	9.54	27.85			
BL834	25.40	3x4	24.13	4.09	9.54	33.76	129.0	143.6	1.15
BL846	25.40	4x6	24.13	4.09	9.54	48.35			

Lumber Conveyor Chain



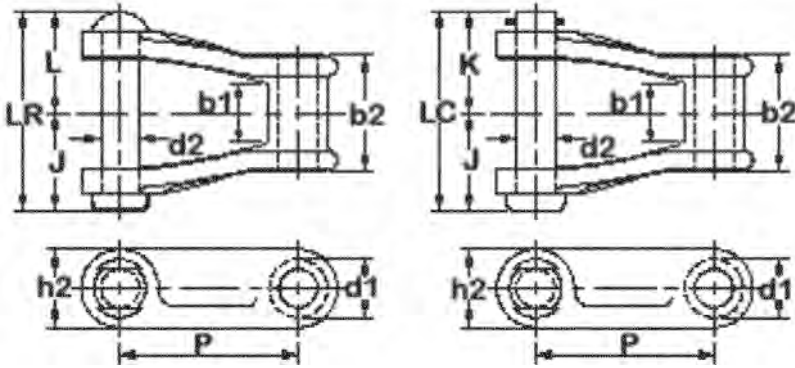
Chain	Pitch	b1	d1	h1	T1	T2	d2	b2	U.T.S KN	A.T.S KN	Kg/ft
81X	66.27	26.99	23.02	28.6	4.0	4.0	11.1	49.0	106.70	128.04	1.11
81XH	66.27	26.99	23.02	31.4	7.5	5.6	11.1	59.2	152.00	182.40	1.70

Roof Top Chain



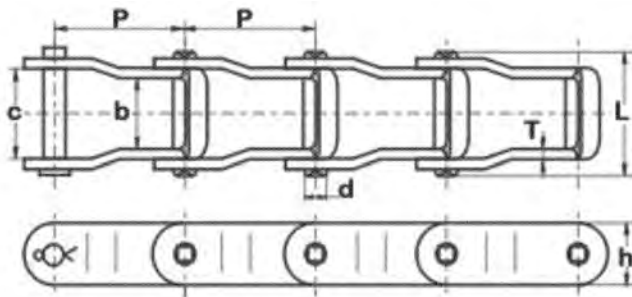
Chain	Pitch	F1	F2	G	h4
81X RT	66.27	17.5	21.8	56.0	25.4

Pintle Chain "H"



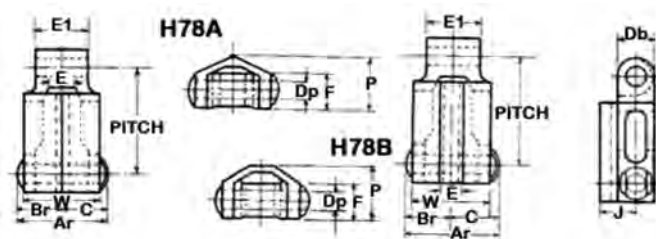
Chain	Pitch mm	Pitch inch	b1	Lr	Lc	h2	d1	J	K	L	b2	App. Kg/ft
H78	66.26	2.609	28.57	80.94	84.12	28.57	22.22	39.67	41.27	41.27	47.62	1.91

Steel Pintle Chain



Chain	Pitch	c	b	h	T	d	L	U.T.S KN	A.T.S KN	Kg/ft
662	42.27	30.50	23.20	18.30	3.2	7.16	41.3	37.80	45.360	0.49
667K	57.15	39.20	27.80	26.80	5.1	11.10	55.5	88.90	106.68	1.10
88K	66.27	39.20	27.80	26.80	5.1	11.10	55.55	88.90	106.68	1.08

Timber Transfer Chain

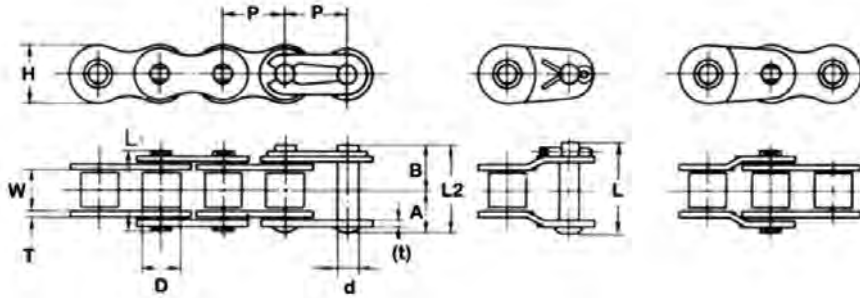


Chain	Pitch mm	Pitch inch	Ar	Br	C	Db	Dp	E	E1	F	J	P	W	Rated Working Load Lbs	A.T.S Lbs	App Kg/ft
H78A	66.26	2.609	95.25	41.27	39.67	22.22	12.7	28.57	47.62	25.4	28.57	42.84	71.42	2,820	20,800	2.31
H78B																

Stainless Steel Chain

Finer Power Transmissions stocks a range of economy Stainless Steel chain in British Standard, American Standard and Double Pitch.

This economy range of Stainless Steel chain offers a cost saving alternative to more expensive brands. Using SUS304 grade stainless steel in its construction, this chain is food grade quality.

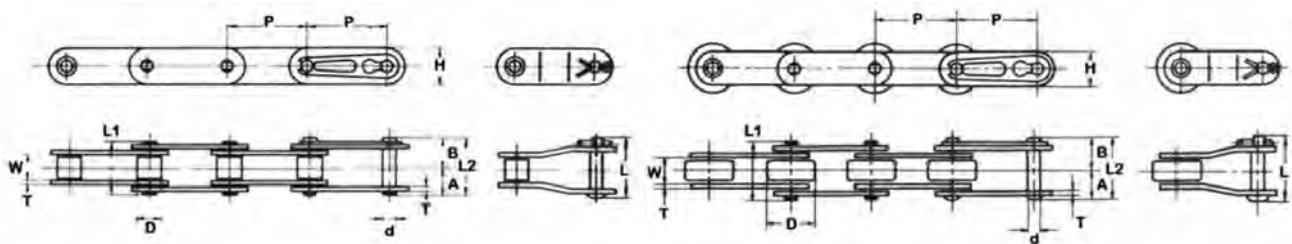


British Standard Stainless Steel

Chain	Pitch (P)	Inner Width (W)	Roller Dia. (D)	Pin						Offset		App. Kg/ft	Links Of 1 Unit
				Dia. (d)	A	B	(A+A) L1	(A+B) L2	Offset (L)	Thickness T(t)	Height (H)		
08B-1SS	12.70	7.75	8.51	4.45	8.17	9.58	16.35	17.75	19.30	1.50	11.7	0.20	240
10B-1SS	15.875	9.65	10.16	5.08	9.58	11.02	19.15	20.60	21.95	1.65	14.6	0.29	192
12B-1SS	19.05	11.68	12.07	5.72	11.05	12.55	22.10	23.60	26.30	1.80	16.0	0.38	160

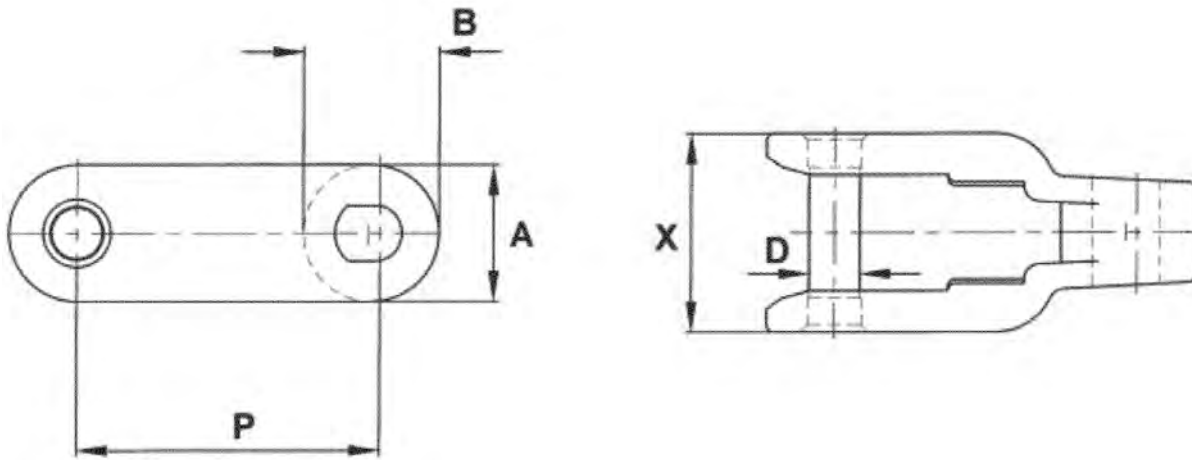
American Standard Stainless Steel

Chain	Pitch (P)	Inner Width (W)	Roller Dia. (D)	Pin						Offset		App. Kg/ft	Links Of 1 Unit
				Dia. (d)	A	B	(A+A) L1	(A+B) L2	Offset (L)	Thickness (T)	Height (H)		
40-1SS	12.70	7.95	7.95	3.97	8.07	9.48	16.15	17.55	19.05	1.5	11.7	0.19	240
50-1SS	15.875	9.53	10.16	5.09	10.17	11.63	20.35	21.80	23.05	2.0	14.6	0.32	192
60-1SS	19.05	12.70	11.91	5.96	12.7	14.2	25.40	26.90	29.55	2.4	17.5	0.46	160
50-2SS	15.875	9.53	10.16	5.09	19.02	20.65	38.40	39.85	41.10	2.0	14.6	2.01	192



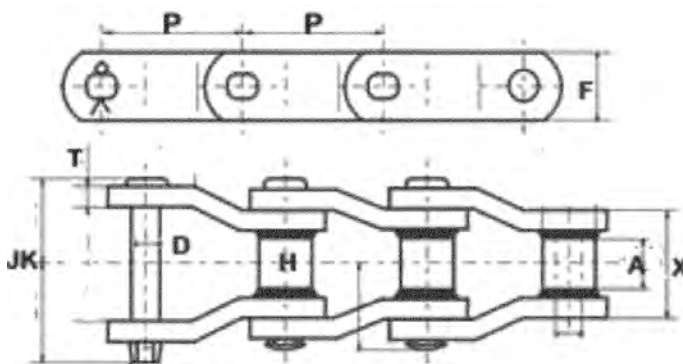
Chain	Pitch (P)	Inner Width (W)	Roller Dia. (D)	Pin						Offset		App. Kg/ft	Links Of 1 Unit
				Dia. (d)	A	B	(A+A) L1	(A+B) L2	Offset (L)	Thickness (T)	Height (H)		
C2040SS	25.40	7.95	7.95	3.97	8.07	10.28	16.15	18.35	19.05	1.5	11.7	0.15	120
C2042SS			15.88									.25	
C2050SS	31.75	9.53	10.16	5.09	10.17	12.13	20.35	22.30	23.05	2.0	14.6	.25	96
C2052SS			19.05									.39	
C2060HSS	38.10	12.70	11.91	5.96	14.35	17.05	28.76	31.40	32.85	3.2	17.5	.45	80
C2062HSS			22.23									.65	
C2080HSS	50.80	15.88	15.88	7.94	17.80	20.90	35.60	38.70	40.40	4.0	23.0	.63	60
C2082HSS			28.58									0.95	

Milk Crate Chain



Chain	Pitch	X	D	B	A	Max. Load Lbs	U.T.S Lbs	App. Kg/ft
CC600	64	43	11	13	29	1,850	3,400	0.6

Welded Chain “WH”



Chain	Pitch mm	Pitch inch	JK	X	D	T	F	H	A	Rated Working Load Lbs	A.T.S Lbs	App Kg/ft
WH78	66.27	2 1/2"	76.20	50.80	12.70	6.35	28.57	22.22	28.57	3,000	28,700	1.82
WH132	153.67	6"	158.75	111.12	25.40	12.75	50.80	44.45	73.02	15,300	111,000	6.46